

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Withdrawn) A pressure element (7) for an edge gluing machine for gluing a bandlike covering (4) or film by means of an adhesive onto a narrow face (3) of a straight or curved cross section of a board element (2) or onto a profile bar having a surface of straight or profiled cross section, wherein the pressure element (7) comprises an elastically deformable pressure face (30).

2. (Withdrawn) The pressure element of claim 1, wherein the pressure element comprises a sliding shoe (7).

3. (Withdrawn) The pressure element of claim 1, wherein the deformable pressure face comprises an elastic band.

4. (Withdrawn) The pressure element of claim 3, wherein the deformable pressure face comprises a spring-steel band (30).

5. (Currently Amended) A method for gluing a bandlike covering or film onto a narrow face of a board element or a surface of a profile bar with adhesive, said narrow face or surface having a surface profile of straight profiled cross section with adhesive, the covering or film being pressed onto the narrow face of the board element or surface of the profile bar by means of at least one pressure element wherein the covering or film is pressed on by means of a pressure element which has an elastically deformable pressure face that deformably matches and exerts uniform pressure on independent of the shape of the profile of the narrow face of the board element or the surface of the profile bar, wherein movement of the board element or profile bar along its length, in relation to the pressure head element, occurs while the covering is uniformly pressed onto the narrow face.

6. (Original) The method of claim 5, wherein the adhesive is a hot melt adhesive.

7. (Original) The method of claim 5, wherein the board element comprises chipboard, fiber board, or solid wood board.

8. (Previously Presented) The method of claim 5, wherein the deformable face comprises an elastic band.

9. (Currently Amended) The method of claim 5, wherein the ~~deformable face elastic band~~ comprises a spring-steel-band.

10. (Currently Amended) A method for uniformly adhering a bandlike covering onto a narrow face of a board element, the method comprising the steps of:

a) providing a pressure element that includes an elastically deformable pressure face that is capable of deformably matching and exerting uniform pressure on the narrow face, said pressure element having a length which is less than that of the narrow face; and

b) uniformly adhering the covering and an adhesive onto the narrow face with the pressure element.

11. (Previously Presented) The method of claim 10, wherein at least one of the pressure element and the board element is moving during the step b).

12. (Previously Presented) The method of claim 10 wherein the pressure element has a length which is substantially shorter than that of the narrow face

13. (Currently Amended) A method for uniformly adhering a film onto a narrow face of a board element or a surface of a profile bar comprising the steps of:

a) bringing the narrow face or surface into initial contact with the film, with an adhesive interposed, by contacting an entry zone of a pressure element;

b) uniformly pressing the film onto the narrow face or surface, with the pressure element, said pressure element having an elastically deformable pressure face that deformably matches and exerts uniform pressure on the narrow face or surface; and

c) moving at least one of the pressure headelement and the board element or profile bar, relative to the other, while uniformly pressing the film onto the narrow face with the pressure element, along the length of the board element or profile bar;

thereby uniformly adhering the film onto the narrow face of the board element or surface of the profile bar.

14. (Currently Amended) A method for uniformly adhering a bandlike covering onto a narrow face of a board element or a surface of a profile bar, the method comprising the steps of:

a) providing a pressure element that includes an elastically deformable pressure face that is capable of deformably matching and exerting uniform pressure on the narrow face or surface; and

b) moving at least one of the pressure headelement and the board element or profile bar, relative to the other, while uniformly pressing the covering onto the narrow face or surface with the pressure element, along the length of the board element or profile bar,

thereby uniformly adhering the covering onto the narrow face of the board element or surface of the profile bar.

15. (Previously Presented) The method of claim 13, wherein the pressure element has a length which is substantially shorter than that of the narrow face.

16. (New) A method for gluing a covering onto a workpiece with an adhesive, said workpiece having a cross sectional surface, the covering being pressed onto the workpiece by means of at least one pressure element wherein the covering is pressed on by means of a pressure element which has an elastically deformable pressure face that deformably matches and exerts uniform pressure on the cross sectional surface independent of the profile of said cross sectional surface, wherein movement of the workpiece along its length, in relation to the pressure element, occurs while the covering is uniformly pressed onto the cross sectional surface.

17. (New) The method of claim 16 wherein the covering is a bandlike covering or a film.

18. (New) The method of claim 16 wherein the workpiece is a narrow face of a board element or the surface of a profile bar.